

## Construction products regulation 2011 (retained EU law EUR 2011/305) as amended by the construction products (amendment etc.) (EU exit) regulations 2019 and the construction products (amendment etc.) (EU exit) regulations 2020

## **Declaration of Performance (DoP)**

EU Nr.305/2011 (UK)

DoP Number: DOP-SHL-DC61-UK

**UKCA Certificate of Conformity number: AD7827** 

- Unique identification code of the product-type: \$1000 series concealed overhead door closer
- **Intended use or uses**: For use on fire and smoke compartmentation doors when fitted in accordance with the manufacturers fitting instructions to fulfil the self-closing requirements of such doors
- Manufacturer name and address: Synergy Hardware Ltd. Unit 2 Heath Mill Business Centre, Heath Mill Road, Wombourne, Wolverhampton, WV5 8AP
- System or systems of assessment and verification of constancy of performance of the construction product as set out in CPR, Annex V: System 1
- Harmonised standard: EN 1154: 1996 A1:2002/AC:2006
  Approved body: 1121 Warrington Certification Ltd

Intended use: For use on fire rated single and double leaf doors

Essential Characteristics	Application:	Harmonised Technical
	Door Concealed	Specification
	Frame Concealed	
Self-Closing (5.2.1 General)	Performance:	EN 1154:
5.2.2 Durability:	500,000 test cycles	1996/A1:2002/AC:2006
5.2.3 Closing moment:	Pass (size 2-4)	
5.2.4 Opening moment:	Pass (size 2-4)	
5.2.5 Efficiency:	>50% (Size 2), >60% (Size 4)	
5.2.6 Closing time:	Pass	
5.2.7 Angles of operation:	Grade 3 > 105°	
5.2.8 Overload performance:	Pass	
5.2.9 Temperature Dependence:	-15°C to +40°C	
5.2.10 Fluid leakage:	Pass	
5.2.11 Damage:	Pass	
5.2.12 Latch control:	Pass	
5.2.13 Backcheck:	NPD	
5.2.14 Delayed closing:	NPD	
5.2.15 Adjustable closing force:	Pass	
5.2.16 Zero position (double	NPD	
action door closers only):		
5.2.18 Fire/smoke door suitability:	Pass	
Durability of self-closing	Performance:	EN 1154:
5.2.2 Durability:	500,000 test cycles	1996/A1:2002/AC:2006
5.2.17.1 Corrosion:	Grade 3 (96 hours)	
5.2.17.2 Corrosion:	Pass	
Dangerous Substances Annex ZA3	Pass: The materials in the product(s) do not contain	
	or release any dangerous substances in excess of	
	the maximum levels specified in existing European	
	material standards or any national regulations	

Registered Address:

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## **Continued:**

The performance of the product identified above is in conformity with the set of declared performance(s). This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011 as it has effect in the United Kingdom in respect of Great Britain, under the sole responsibility of the manufacturer listed above

Signed for and on the behalf of the manufacturer:

Mr Neil Morgan Managing Director

NM

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